D20S-7 / D25S-7 / D30S-7 / D33S-7 D35S-7 / D40S-7 / D45S-7 / D50C-7 / D55C-7 D40SC-7 / D45SC-7 / D50SC-7 / D55SC-7 D60S-7 / D70S-7 / D80S-7 / D90S-7



7-SERIES FORKLIFTS

Diesel 2.0 to 9.0 tonne capacity



Leading the way

The new world class Doosan 7-Series forklifts continue to follow the core Doosan tradition of delivering simple, powerful performance, whilst most of all, delivering the best possible value for our customers.

Higher lifting and travel speed enables me to reach optimal efficiency in my job.

99

PRODUCTIVITY

- Efficient performance
- Excellent visibility
- Reliable operation





The specially designed ergonomic operator compartment keeps the operator in complete control at all times, improving productivity and reducing stress and fatigue.

The 7-Series offers improved visibility and the latest design in ergonomic hydraulic controls. Thanks to an improved durable design and additional stability features, Doosan's new 7-Series trucks exceed the highest demands for a

safe operation.

Extended maintenance intervals and advanced technology components reduce the overall maintenance cost. The state of the art engine provides an unbeatable combination of power, performance and reliability. Each parameter is fully adjustable to match every individual requirement perfectly, providing maximum control and accuracy for every function.





The Doosan service support network has never let me down

SERVICEABILITY

- Doosan service network coverage
- Quick service response
- Easy to fix design



The robustness of the Doosan truck ensures that even the toughest of jobs gets done

SAFETY AND ERGONOMICS

- Operator Sensing System (OSS)
- Spacious Operator Compartment
- Easy to read Instrument Panel



7-Series Diesel Forklifts

The Doosan IC Engine counterbalance forklifts provide great power, excellent performance, enhanced safety, driver comfort, outstanding serviceability and reliability.

MAXIMUM PRODUCTIVITY

High visibility design
Reliable operation
Doosan multi-engine performance
mapping system
Market proven hydraulic system
Oil cooled disc brakes



Direction lever
Mast lowering interlock
Emergency switch
Rear grab handle with horn (optional)
Operator Sensing System







OPTIMAL ERGONOMICS

Integrated instrument panel Adjustable steering column Adjustable seat



GREAT SERVICEABILITY

Worldwide service network

Doosan genuine parts

Easy to access service components

Wide hood open range

EXCELLENT RELIABILITY

Reliable operation

ODB - Oil cooled disc brakes

"Boost your productivity with Doosan"



Maximum Productivity



Doosan G2 Diesel Engine

The Doosan G2 Engine meets and exceeds all Euro Stage IIIB (55 kW) and IV (74 kW) emission regulations without a Diesel Particular Filter (DPF). A Diesel Oxidation Catalyst (DOC) and Selective Catalytic Reduction (SCR) is required for the 74 kW engine. Additional maintenance such as Regeneration or Ash cleaning is not required.

Well proven and reliable Doosan G2 engines and components

The powerful Doosan engine and components provides high-end torque at low engine rpm and reduced fuel consumption.

The Doosan turbo charged engine delivers great performance and reliability.



After Treatment system

ULPC (Ultra Low Particulate Matter Combustion): Doosan's own system which optimizes combustion characteristics.

> Optimizing piston bowl, injector and cylinder head swirl to use air as much as possible for reducing Particulate Matter.

Doosan multi-engine performance mapping system

Doosan offers 2 performance engine maps, which gives you the choice between standard mode and Eco mode. Eco mode limits the engine performance but can reduce the fuel consumption by approximately 5%.

Excellent visibility

The precisely designed overhead guard profile with angled roof bars provides a clear upward view ensuring ultimate strength and safety. The excellent visibility enables you to work faster and more efficient.

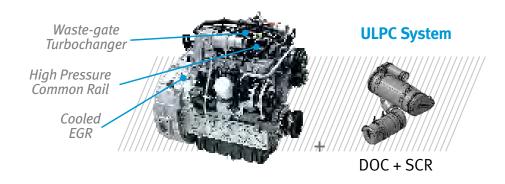
ODB (Oil cooled Disk Brakes)

There are 3 to 5 double sided discs per wheel. Discs are submerged in oil, keeping them cool and limiting wear. The Doosan ODB system is completely enclosed and sealed from outside contaminants protecting the inner workings of the brake system from dirt, water, shrink wrap and broken pallets. Oil cooled disc brakes have a 5 times longer service interval than conventional shoe brakes, and are virtually maintenance free.



Well-tested load-sensing hydraulic system

All Doosan G2 models are equipped with a proven load-sensing hydraulic system which provides increased fuel efficiency and better overall performance.



Safety features & Excellent reliability



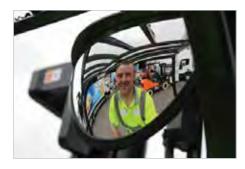
"Doosan takes safety to the next level"

Safety



Easy Entry Grab Bar and Anti Slip Step Plate

The big anti-slip step plate makes it easy and safe to mount and dismount the truck, even in extreme weather conditions.



Large panoramic mirror (optional)

Provides the operator with a clear view of the rear working area, improving working safely & efficiency.



LED lights (optional)

Brighter and longer lasting than traditional sealed beams or halogen lights.



Operator Sensing System (OSS)

Whenever the operator leaves the seat, the truck travel and mast lifting functions will stop. This systems avoids any unintended forklift movements when the operator is not seated.



Locking type gas spring for hood

The locking function improves the operator's safety and convenience. Thanks to this locking function there is no risk of involuntary closing the hood during periodic checks.

Reliability



Multi Engine Map : Standard Mode / Eco Mode

Doosan offers 2 performance engine maps, which gives you the choice between standard mode and Eco mode.



Improvement for Pedal System

The linkage type pedal makes the inching very reliable and the renewed design with anti-slip pedal improves the operator's comfort.



Dual Element Air Cleaner

The increased capacity of the Dual Element Air Filters makes the new 7-series more durable. The integrated MAF sensor (Mass Air Flow) provides exact monitoring.

Optimal ergonomics





Easy to Read Display

All indicators are integrated. The speed meter keeps the operator informed about all the vehicle conditions quick and easy.



Instrument Panel (only for 74kW Diesel engine)

The centralized and easy-to-read instrument panel with LED back lights maximizes operator's efficiency.



Adjustable seat (optional)

Designed with a low-profile mechanical suspension that significantly reduces vibrations, the fully adjustable suspension seat helps to accommodate every individual preference.



Optimised Components Location

All components such as the seat, instrument panel, switches, levers and pedals are ergonomically designed and located to provide operators with great comfort.



Adjustable steering column

The operator can change the stepless adjustable column to the best position that provides optimal convenience and comfort.

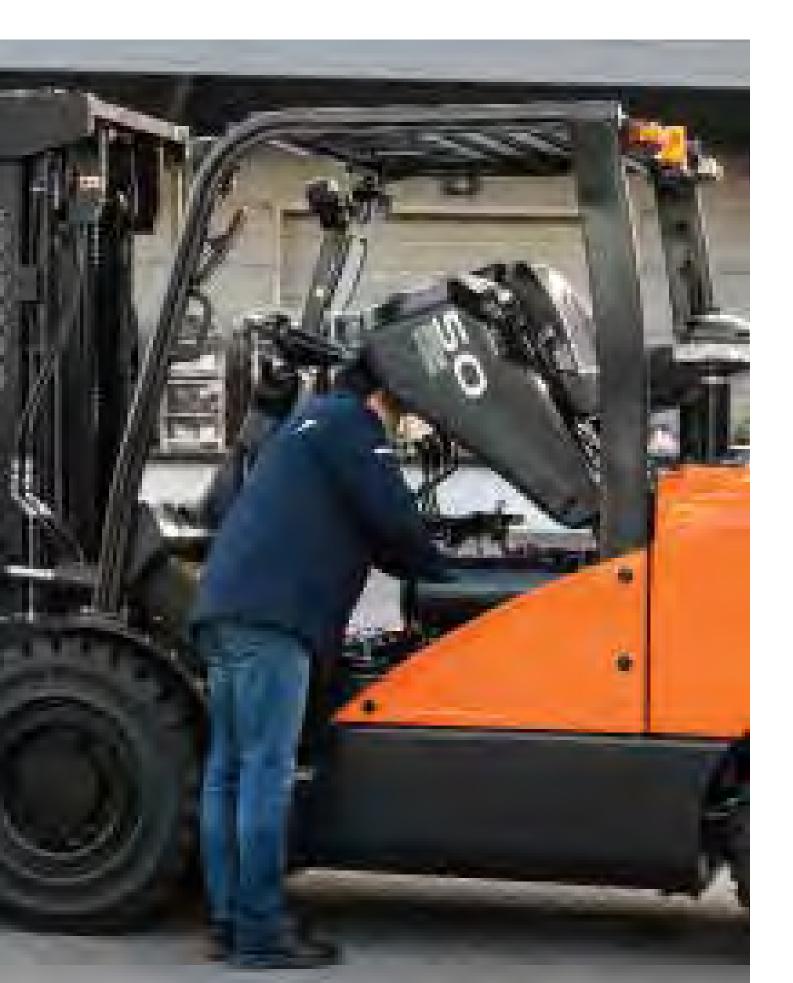


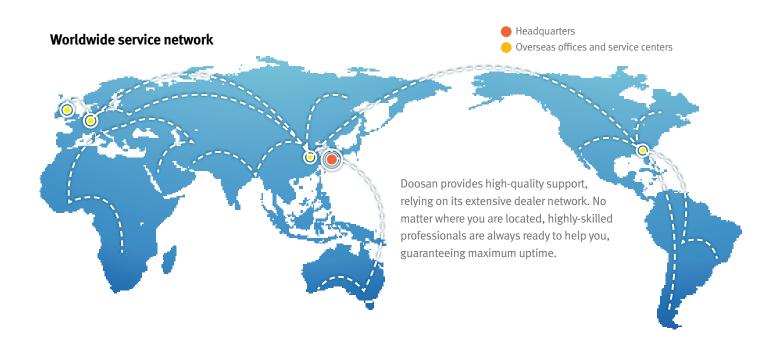
Full Cabin (Optional)

The Doosan cabin provides not only great comfort to the operator, but also higher productivity with ergonomically designed features.

"Infinite adjustability, optimized controllability and exceptional reliability makes the new Doosan 7-Series, the operator's first choice."

Great serviceability







Doosan Genuine Parts

The parts warehouse supplies high quality Doosan parts to your local dealer.







Easy to access

- Integrated electrical components
- Wide hood opening range for the best accessibility
- Tool-less removable floor plate
- Easy to access internal components

Easy to Service

- Optimised location for battery, air cleaner, filters and dipstick gauges
- Integration of fuses and relays

G2 Scan

The G2 Scan makes it possible to gather information about the forklift's engine. The various applications can be loaded on one laptop.

Main Specifications

MAJOR SPECIFICATIONS		D20S-7	D25S-7	D30S-7	D33S-7	D35C-7
Load Capacity	kg	2,000	2,500	3,000	3,250	3,500
Load Center	mm	500	500	500	500	500
Load Distance: Center of Driveaxle to fork	mm	480	480	485	485	495
Wheelbase	mm	2,015	2,015	2,115	2,115	2,115
Height, Mast lowered	mm	1,625	1,625	1,700	1,700	1,700
Free Lift	mm	147	147	152	152	152
Lift Height	mm	3,230	3,230	3,230	3,230	3,000
Height, Mast Extended	mm	4,490	4,490	4,490	4,490	4,260
Height of Overhead Guard(Cabin)	mm	2,183	2,183	2,183	2,183	2,183
Height of Seat	mm	1,026	1,026	1,026	1,026	1,026
Overall Length	mm	3,565	3,630	3,744	3,774	3,809
Length to Forkface	mm	2,530	2,595	2,700	2,730	2,765
Overall Width	mm	1,170	1,170	1,197	1,197	1,255
Fork Dimensions	mm	40X100X1,050	40X100X1,050	45X125X1,050	45X125X1,050	45X125X1,050

Standard Features and Extras

SAFETY & STABILITY

Direction Lever Function	
Mast Lowering Interlock	
Operator Sensing System	
ELR Type Orange Seat Belt	
Seat Belt Interlock	
4th Lever Interlock	
Spark Arrestor	
Rear Blue Spot Light	
Rear Grab Bar with Horn	
Panoramic Mirror	
Ground Speed Control	
Back-up Buzzer	

PRODUCTIVITY

I RODUCTIVITI	
Electric Controlled TCI (Turbo Charged Intercooler)	
Pedal Location (Accelerator, Brake and Inching)	
Inching Pedal	
LED Lights (Front/Rear)	
LED Combination Lamps	
Weigh Scale	
Autotilt Leveling	
Quick Disconnect Hose Couplings	
Special Overhead Guard - Drive in Rack /Low or High Overhead Guard	

OPERATOR COMFORT (ERGONOMICS)

Adjustable Steering column	
Integrated Instrument Panel	
Full Cabin with Heater or Air-Conditioner	
Premium Suspension Seat, Heat Rays, Hip Restraint	
Steering Knob	

DURABILITY & SERVICEABILITY

Electronic Control Units (ECU) Cover	
Easy to Service - Integrated Electric Components (Relays and Fuses) -Tool-less Footplate -Wide Hood Open Range	
Dual Element Air Cleaner	
Full Floating Driveaxle (with ODB)	
Precleaner	
Waterproof Connectors	
Autoshift Controller	
Heavy Duty Cooling	
Radiator Screen	
Vented Side Panel	
CANbus communications	
Removable Floor Mat and Plate	

- $\star \ Remark: This \ list \ is \ based \ on \ factory \ data. \ Standard \ or \ optional \ can \ \ vary \ for \ specific \ countries.$
- Standard features
 Optional extras
- Not available

Main Specifications

MAJOR SPECIFICATIONS		D35S-7	D40S-7	D45S-7	D50C-7	D55C-7
Load Capacity	kg	3,500	4,000	4,500	5,000	5,500
Load Center	mm	600	600	600	600	600
Load Distance: Center of Driveaxle to fork	mm	560	560	560	570	570
Wheelbase	mm	2,015	2,015	2,115	2,115	2,115
Height, Mast lowered	mm	2,225	2,230	2,230	2,380	2,380
Free Lift	mm	160	160	160	170	170
Lift Height	mm	3,000	3,000	3,000	3,050	3,050
Height, Mast Extended	mm	4,265	4,270	4,420	4,470	4,470
Height of Overhead Guard(Cabin)	mm	2,225	2,230	2,230	2,230	2,230
Height of Seat	mm	1,248	1,255	1,255	1,255	1,255
Overall Length	mm	4,165	4,215	4,480	4,525	4,550
Length to Forkface	mm	3,115	3,165	3,280	3,325	3,350
Overall Width	mm	1,370	1,455	1,455	1,455	1,455
Fork Dimensions	mm	50X150X1,200	50X150X1,200	50X150X1,200	60x150x1,200	60x150x1,200

Standard Features and Extras

SAFETY & STABILITY

Direction Lever Function	
Mast Lowering Interlock	
Operator Sensing System	
ELR Type Orange Seat Belt	
Engine Shutdown	
Combination Lamps (LED)	
Spark Arrestor	
Weigh Scale	
Autotilt Leveling	
Autoshift Controller	
Emergency Switch	
Back-up Buzzer	

Standard features

Optional extras

Not available

OPERATOR COMFORT (ERGONOMICS)

Adjustable Steering column	
Integrated Instrument Panel	
7" Color LCD Display (73.6kW Only)	
Easy to Service	
- Integrated Electric Components (Relays and Fuses)	
- Tool-less Footplate	
- Wide Hood Open Range	
Cigar and Power Jack (12V)	
Full Cabin with Heater or Air-conditioner	
Rear View Camera	
Suspension Seat	
Sound Suppression	
Mono Pedal	
Steering Wheel with Knob	

D4oSC-7	D45SC-7	D5oSC-7	D55SC-7	MAJOR	SPECIFICATIONS
4,000	4,500	5,000	5,500	kg	Load Capacity
500	500	500	500	mm	Load Center
560	560	560	570	mm	Load Distance: Center of Driveaxle to fork
2,015	2,015	2,115	2,115	mm	Wheelbase
2,225	2,230	2,230	2,380	mm	Height, Mast lowered
160	160	160	170	mm	Free Lift
3,000	3,000	3,000	3,050	mm	Lift Height
4,265	4,270	4,420	4,470	mm	Height, Mast Extended
2,225	2,230	2,230	2,230	mm	Height of Overhead Guard(Cabin)
1,248	1,255	1,255	1,255	mm	Height of Seat
4,165	4,215	4,480	4,525	mm	Overall Length
3,115	3,165	3,280	3,325	mm	Length to Forkface
1,370	1,455	1,455	1,455	mm	Overall Width
50X150X1,200	50X150X1,200	50X150X1,200	60x150x1,200	mm	Fork Dimensions

PRODUCTIVITY

Electric Controlled TCI (Turbo Charged Intercooler)	
Electronic controlled PSI engine	
Pedal Location (Accelerator, Brake and Inching)	
Inching Pedal	
Rear Grab Bar (with Horn)	
Heavy Duty Cooling	

DURABILITY & SERVICEABILITY

Electronic Control Units (ECU) Cover	
Use waterproof connectors	
Dual Element Air Cleaner	
Full Floating Driveaxle (with ODB)	
Precleaner	

^{*} Remark: This list is based on factory data. Standard or optional can vary for specific countries.

Main Specifications

MAJOR SPECIFICATIONS		D6oS-7	D70S-7	D8oS-7	D90S-7
Load Capacity	kg	6,000	7,000	8,000	9,000
Load Center	mm	600	600	600	600
Wheelbase	mm	2,300	2,300	2,500	2,500
Height Mast Lowered	mm	2,500	2,500	2,835	2,835
Free Lift	mm	205	205	215	215
Height, Mast Extended	mm	4,340	4,340	4,375	4,375
Height of Overhead Guard(Cabin)	mm	2,468	2,468	2,673	2,673
Height of Seat	mm	1,455	1,455	1,526	1,526
Overall Length	mm	3,565	3,630	3,744	3,774
Length to Forkface	mm	3,618	3,697	4,014	4,040
Overall Width	mm	2,108	2,108	2,230	2,230
Fork Dimensions	mm	60x180x1,200	60x180x1,200	70X180X1,200	70x180x1,200

Standard Features and Extras

SAFETY & STABILITY

Direction Lever Function	
Mast Lowering Interlock	
Operator Sensing System	
ELR Type Orange Seat Belt	
Autoshift Controller (3-speed)	
Combination Lamps (LED)	
Weigh Scale	
Panoramic Rear View Mirror	
Rear View Camera	
Strobe Light (Amber/Red)	
Back-up Alarm	
Ground Speed Control	

PRODUCTIVITY	
Electric Controlled Doosan Engines	
Inching Pedal	
Pedal Location (Accelerator, Brake and Inching)	
Heavy Duty Cooling	

OPERATOR COMFORT (ERGONOMICS)

Additional Thermostat for Transmission Oil	
Integrated Instrument Panel	
5 inch Color LCD Display (80.4 kW only)	
Full Cabin with Heater or Air-conditioner	
Seat - Suspension	
Steering Knob	

DURABILITY & SERVICEABILITY

Electronic Control Units (ECU) Cover	
Easy to Service - Integrated Electric Components (Relays and Fuses) - Tool-less Footplate - Wide Hood Open Range	
Dual Element Air Cleaner	
Rigid Driveaxle (with ODB)	
Precleaner	
Waterproof Connectors	

- * Remark: This list is based on factory data. Standard or optional can vary for specific countries.
- Standard features
- Optional extras
- Not available



- **Production Subsidiary**
- Sales Subsidiary
- Parts Depot Center



Doosan Industrial Vehicles UK Limited

12 Kilvey Road Brackmills Industrial Estate Northampton NN4 7BQ

Tel.:01604 825 600 Website:www.doosanflt.com

Authorized Dealer











