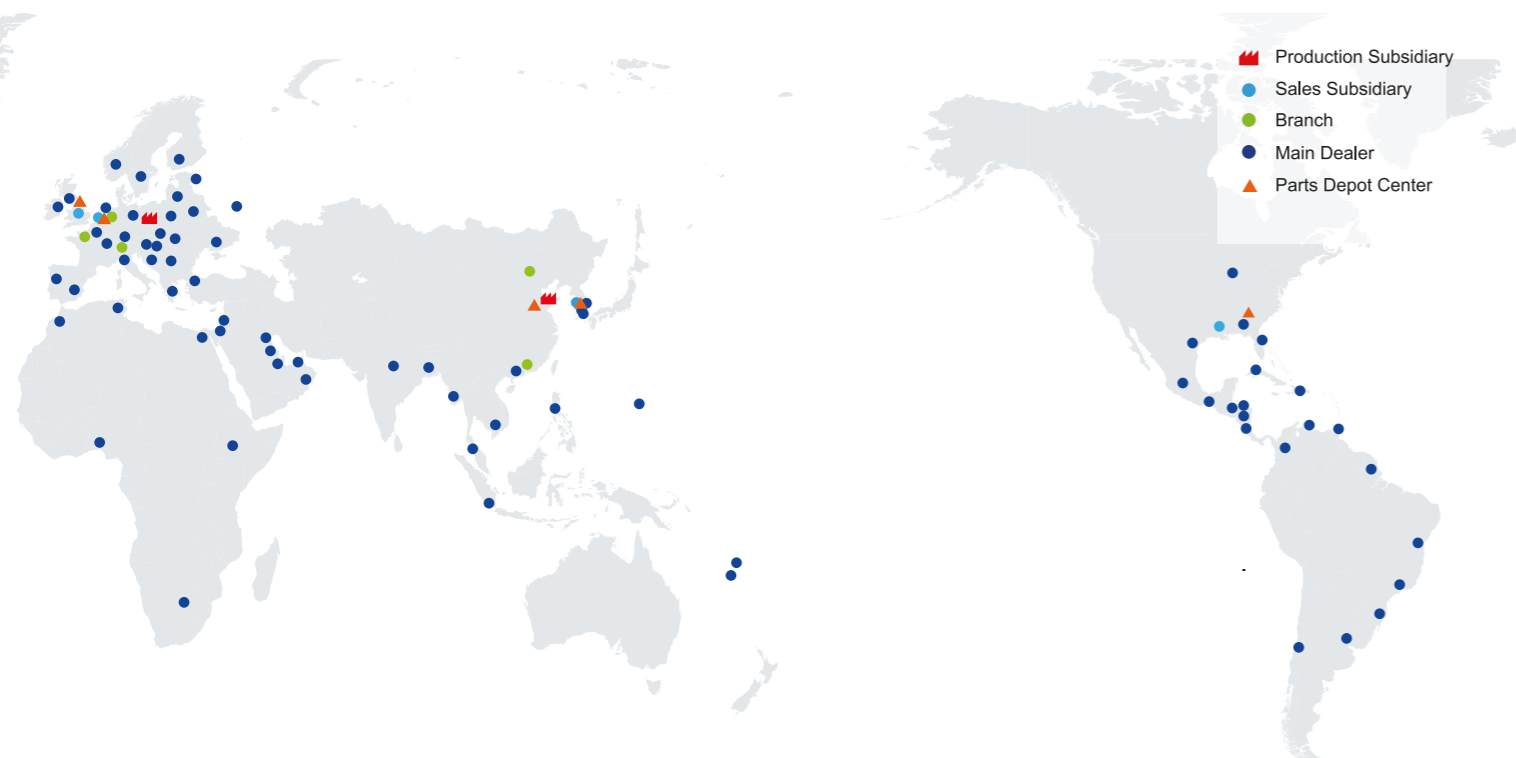




## 7-Series Forklifts

Diesel 2.0 to 3.5 tonne capacity  
Euro Stage IIIB



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AUTHORISED DEALER

2014 NOV

*Lifting Your Dreams*

## About Doosan

### Values that drive our future growth

#### **Trust in people is the foundation on which Doosan has built its century of success**

Doosan has always put people first over its 100+ year history, based on the management philosophy of our first Chairman, the late Too Pyung Park, that “business is not meant to make profits, but to help people grow”. This goal continues to spur corporate development, with global competitiveness originating from human resources.

#### **Doosan: the oldest, fastest growing company**

Doosan is the longest-established enterprise in Korea since its inauguration in 1896, but has grown at its most rapid pace for the past 10 years.

#### **Doosan: the Infrastructure Support Business (ISB) company**

Doosan has created over 90% of its sales within the ISB sector through vigorous re-organisation of its business portfolio since 1998. In the past, 70% of business was concentrated on consumer goods, but now we have successfully evolved our company DNA to become an infrastructure support business constructing and reinforcing social infrastructure.

#### **Doosan: powering ahead as a truly global company**

Doosan has become the global ISB leader based on its world-class products and services. As a truly global company, Doosan’s overseas employees encompass 50% of its human resources, and overseas sales comprise more than 60% of total sales.

## Doosan Industrial Vehicle

### Major global player in the infrastructure support business with a proud heritage

With a proud history dating back to 1937, when we first started out as Chosun Machinery, Doosan Industrial Vehicle has grown into Korea’s largest machinery manufacturer, playing a leading role in the development of the industry in Korea.

Today, we are a global enterprise. We operate large-scale plants and sales subsidiaries both at home and overseas and maintain an operational network that spans continents.

#### **Committed To Innovation**

We remain committed to the advancement of new technologies and development of talented individuals, positioning us to respond effectively to the rapid changes taking place in the 21st century. Our mission is to strengthen our global position and become the industry leader well into the future.

#### **Committed To Our Customers**

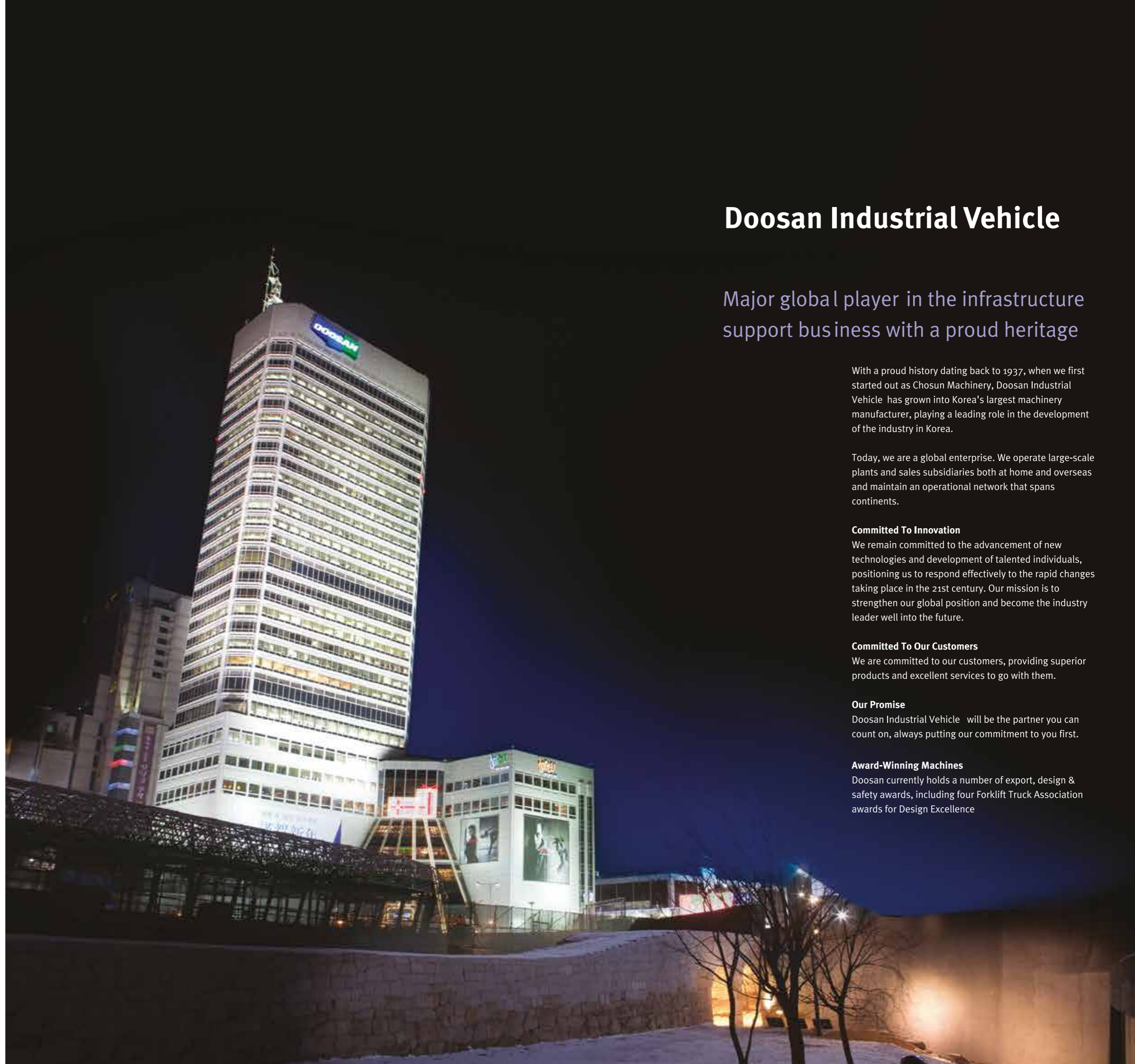
We are committed to our customers, providing superior products and excellent services to go with them.

#### **Our Promise**

Doosan Industrial Vehicle will be the partner you can count on, always putting our commitment to you first.

#### **Award-Winning Machines**

Doosan currently holds a number of export, design & safety awards, including four Forklift Truck Association awards for Design Excellence





## 7-Series Highlights

- Meets and exceeds all EPA Tier 4 and Euro Stage IIIB emission regulations without the need for a Diesel Particulate Filter (DPF)
- No DPF means much lower cost of operation: better fuel economy, no need for regeneration every few hours, no cleaning or additional maintenance required
- Improved fuel consumption: the Doosan G2 engines give greatly improved fuel consumption compared with previous models and competitors
- Superb performance and high power output from the new generation of Doosan's own G2 diesel engines
- Reduced maintenance: extended service intervals means increased uptime and reduced servicing costs



**Rugged reliability has been a major part of Doosan's ethos for all of its products and the new 7-Series is no different.**

A strong and rigid chassis frame, designed with more metal than plastic, ensures that Doosan is the best choice for all applications



### Well proven and reliable Doosan G2 engines and components

The powerful Doosan engine and components provide high-end torque at low rpm, reduced fuel consumption, and meet all Euro Stage IIIB regulations without the need for a DPF.

### Improved long-life oil-cooled disc brake system (ODB) and drive axle

The virtually maintenance free oil-cooled disc brake system now has enhanced friction discs, extending their life by over 100% compared to normal friction discs.

### Well-tested load-sensing hydraulic system (LSHS)

All G2 models are equipped with a proven load-sensing hydraulic system (LSHS), which provides increased fuel efficiency and better overall performance.

### Doosan multi-engine performance mapping system

Doosan offers two performance engine maps, which gives you the choice between STD mode and ECO mode. ECO mode limits engine performance but can reduce fuel consumption by approximately 5%.



## Greater durability and easier maintenance

Doosan's D24A electronic-controlled engine, powerful and delivering excellent fuel efficiency, is very successfully combined with an already proven transmission.

Doosan's unique and innovative Ultra-low Particulate Matter Combustion system, using only Diesel Oxidation Catalyst (DOC), ensures the most modern and reliable system is in place to comply with all emissions regulations.

No Diesel Particulate Filter means maximum up-time, no regeneration cycles, no cleaning or changing and no additional maintenance costs for you.

Doosan can guarantee the highest quality of both engines and components because they are developed and built in house. This also means we can guarantee the best supply of spare parts at the most competitive prices.

Robust chassis design and heavy-duty build quality ensure Doosan's 7-series is tough enough for any application.

Virtually maintenance-free Oil-cooled Disc Brake system ensures maximum uptime, helps to prevent damage and reduces your maintenance costs.

Large drive wheels give the operator and your products a safer and more comfortable ride.

Integral side-shifts are fitted as standard ensuring the best residual capacities and the fewest moving parts.



**Multi Engine Map: Standard Mode and Eco Mode**

We provide two engine settings: STD mode and ECO mode. Each customer can choose their own setting to suit different applications. STD mode gives the highest level of performance, whereas ECO mode reduces fuel consumption by an additional 5%.



**Easy to access**

Integrated electrical components. Wide hood opening range for best accessibility. Tool-less side cover and floor plate.



**New Air Cleaner**

The increased capacity of the Dual Element Air Filters makes the new 7-series more durable. The integrated MAF sensor (Mass Air Flow) provides exact monitoring and is easy to access.

**Counterweight**

Increased radiator capacity and an improved counter-weight design, ensures the maximum air-flow is achieved by the cooling system thus maximising the engine's efficiency. The 7-Series counterweight also has a much improved dynamic and futuristic design.



**Oil-Cooled Disc Brakes (ODB)**

Virtually maintenance free ODB equipment is standard on all 2,000kg - 3,500kg series forklifts. High quality friction material makes ODB a valuable choice with high durability, low wear and stable friction characteristics. Enhanced friction discs extend the brakes' life by over 100% compared with normal friction material discs.



**Locking type gas spring**

Locking function improves operator safety and convenience.



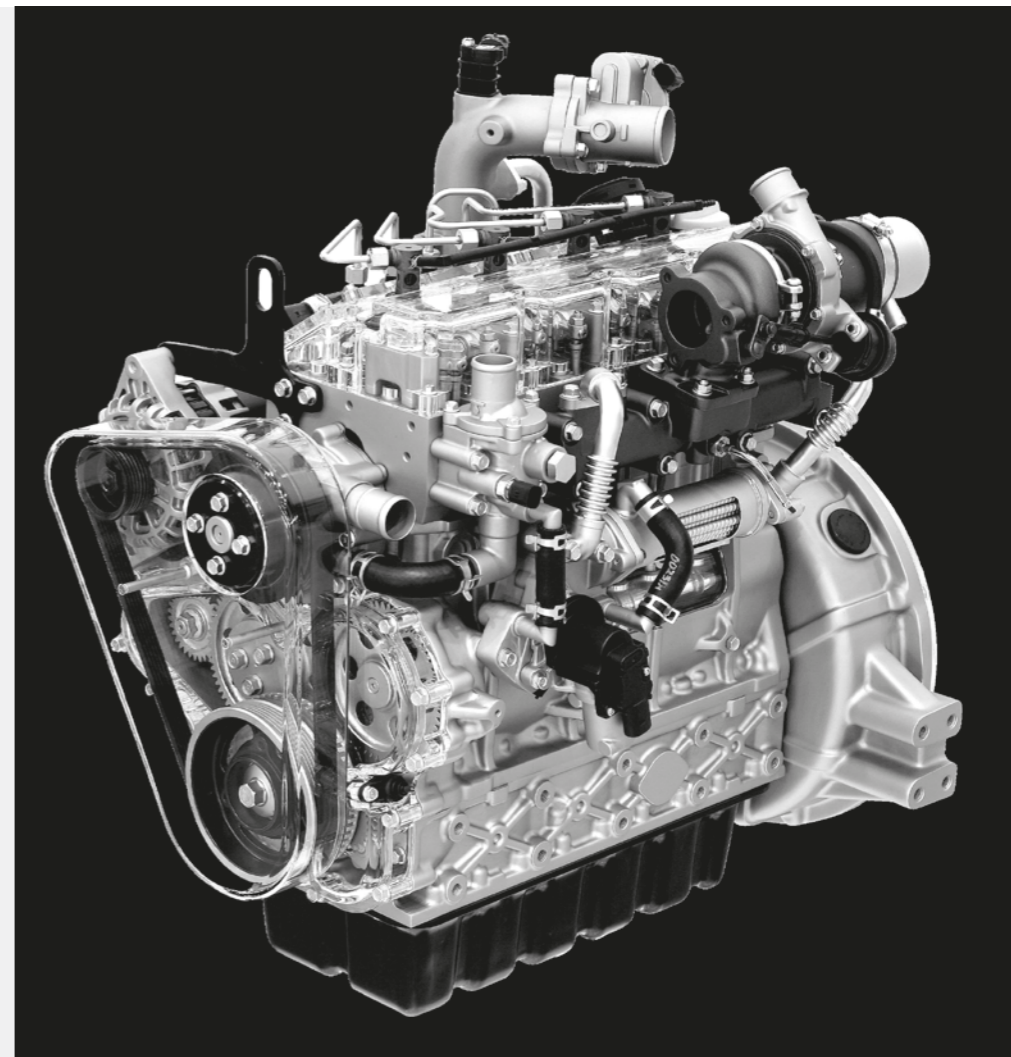
**Electronic Controlled Transmission (Optional)**

Electronic controlled transmission, tuned by Doosan, both minimises shifting shock and provides integrated control of driving and hydraulic system to optimise performance.



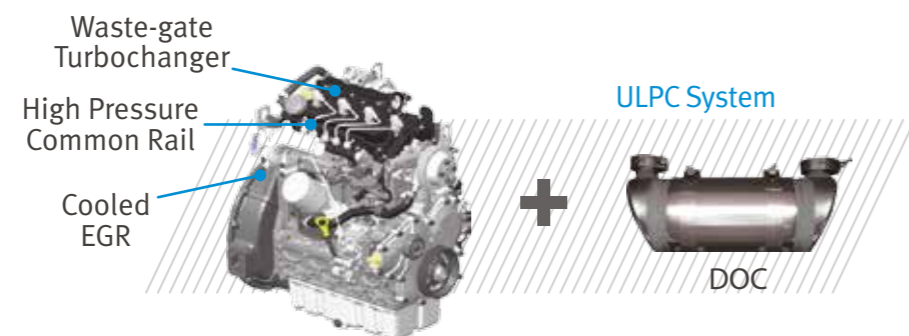
## High powered, fuel efficient performance

Powerful and delivering excellent fuel efficiency, Doosan's D24A electronic controlled engine, combined with already proven transmission and oil-cooled disc brakes (ODB), provides excellent levels of productivity, durability and value for money.



### After Treatment System

Doosan's ULPC (Ultra Low PM Combustion) system optimises combustion characteristics. By optimising piston bowl, injector and cylinder head swirl the engine uses as much air as possible to reduce particulate matter (PM). With no need for regeneration cycles or soot cleaning, it reduces total operation cost.



### ENGINE PERFORMANCE

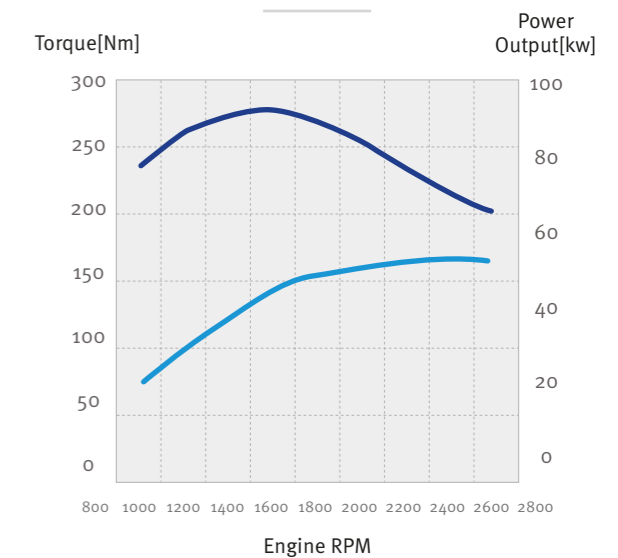
The new Doosan D24A 2.4 litre diesel engine provides excellent powerful performance, delivering high torque at low rpm or at low engine speed, reducing fuel consumption, and meeting Euro Stage IIIB regulations.

#### D24A Electronic Controlled Engine:

- 4 cylinders, 4 cycles, 2,392 cc
- High torque at low rpm (262 Nm @ 1,600 rpm)

Category	Unit	Doosan
Model	-	D25S-7
Engine	-	Doosan D24A
Rated output	kw / rpm	45.6 / 2,200
Max. torque	N.m / rpm	262 / 1,600
Displacement	cc	2,392

### PERFORMANCES





## Proven quality, service and a reliable partner

You will receive the best after-sales service from your authorised local or national factory-trained dealer, backed by Doosan's own customer service centre.

And Doosan provides 100% parts inventory to ensure any downtime is minimised.

When you own a Doosan forklift, our high quality, responsive customer support team comes with it.

The Doosan network starts with your local dealer and ends with a national team of highly qualified and experienced personnel standing ready to support all your material handling needs.



## Standard features and optional extras

Safety	Standard	Option
Oil-cooled Disc Brakes (ODB)	●	
Operator Sensing System (OSS)	●	
Hydraulic Interlock System	●	
Rear Grab Handle with Horn	●	
ELR Type Orange Seat Belt	●	
Flashing Beacon	●	
Reverse Alarm	●	
LED Front Spotlights	●	
LED Road Lighting		○
Speed Limiter		○
Auto-tilt Levelling System		○
Auto-shift Controller		○
Weight Scales		○
Productivity	Standard	Option
High Performance Doosan G2 Engine	●	
Electronically Controlled TCI (Turbo-Charged Inter-cooler)	●	
Conventional Pedal Layout (Accelerator / Brake / Inching)	●	
Excellent Travel and Lift Speeds	●	
Anti-slip Low Entry / Exit Step	●	
Entry Grab Handle	●	
Heavy Duty Cooling		○
Electronic Controlled Transmission (ECT)		○
Operator Comfort	Standard	Option
Full Suspension Seat	●	
Adjustable Steering Column	●	
Integrated and Illuminated Instrument Panel	●	
Semi Weather Guard Canopies		○
Full Steel Cabin with Heaters/Air-Conditioning		○
Sound Suppression Kit		○
Easy to Service		○
- Tool-less Side Covers and Footplate		○
- Wide Engine Cover Opening with Safety Lock		○
- Easy to Access Service Components		○
Durability	Standard	Option
High Stiffness Chassis Frame	●	
Enclosed Electronic Control Unit (ECU)	●	
Sealed Connectors	●	
Dual Element Air Filter	●	
Full Floating Drive Axle	●	
High Level Pre-Cleaner		○
Radiator Screen		○
Environment	Standard	Option
No DPF - only DOC	●	
ISO 9001 / ISO 14001	●	
Emission Regulations Euro Stage IIIB	●	
Ultra-low PM Combustion System	●	
Eco and Standard Modes	●	

\* Other options are also available. Please ask your local Doosan representative for more details.